

CRIMPING | SERVICE | P32X

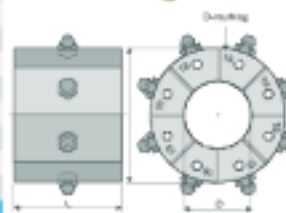
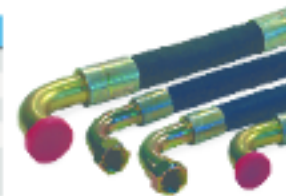


P32X

ELECTRIC CRIMPER FOR SERVICE

Entry level crimping machine for occasional service use and small workshops. For more demanding crimping needs please see P32NMS.

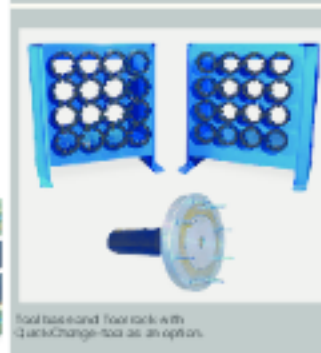
| TECHNICAL DATA | |
|--|---------------------------------|
| Max crimping dia (mm) ¹⁾ | 31 |
| Max crimping dia (inch) ¹⁾ | 1.22 |
| Max crimping force (kN) | 2000 |
| Max crimping force (lbf) | 500 |
| Cycle time 10 mm (ø) 1-phase ²⁾ | 21.1 |
| Cycle time 10 mm (ø) 3-phase ²⁾ | 66.3 |
| Hose dia ID (inch) | 2 (ø1/2) |
| Max heat setting | 52 |
| Max opening (mm) ³⁾ | 433 |
| Max opening without die (mm) | 132 |
| Master die DL (mm) | 99/90 |
| Master die DL (inch) | 3.92/3.54 |
| Max air power (kW/HP) | 1.9/2.2 / 2.6/3.0 ⁴⁾ |
| Oil tank volume | 7 l |
| DIMENSIONS (LxWxH) | |
| (mm) | 628x321x667 |
| (inch) | 24.7x12.6x26.2 |
| WEIGHT (KG/LBS) | |
| 155/341 | |



- 1) With standard dies. Crimping range can be increased with special dies.
- 2) Theoretical with 10 mm cycle.
- 3) 1-phase or 3-phase.
- 4) Maxium opening is the total die travel. Add this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.

| CONTROL |
|---------|
| PLC |

| OPTIONS |
|---------------------------------|
| PLC with 1 sec 5 stop delay |
| Tool rack with QuickChange tool |
| Tool rack with QuickChange tool |



| DIE SET 02-SERIES | | | |
|-------------------|------|-------|------------------|
| DieSetNo | Dies | Leads | Crimp range (mm) |
| 100010 | 10 | 98 | 10.0-32.0 |
| 100012 | 12 | 95 | 12.0-44.0 |
| 100014 | 14 | 98 | 14.0-38.0 |
| 100016 | 16 | 95 | 16.0-48.0 |
| 100018 | 18 | 98 | 18.0-50.0 |
| 100020 | 20 | 76 | 20.0-28.0 |
| 100026 | 26 | 76 | 26.0-38.0 |
| 100030 | 30 | 76 | 30.0-34.0 |
| 100034 | 34 | 76 | 34.0-38.0 |
| 100038 | 38 | 76 | 38.0-46.0 |
| 100042 | 42 | 98 | 42.0-50.0 |
| 100051 | 51 | 98 | 51.0-67.0 |
| 100057 | 57 | 100 | 57.0-83.0 |
| 100063 | 63 | 110 | 63.0-88.0 |
| 100068 | 68 | 110 | 68.0-75.0 |
| 100074 | 74 | 110 | 74.0-88.0 |
| 100078 | 78 | 110 | 78.0-87.0 |

In addition to the standard die sets, a wide range of special die sets is available on request.

FURTHER INFO ON OPTIONS,
PLEASE REVERT TO SPECIFIC PRODUCT CARD
POWER@LILBACKA.COM